

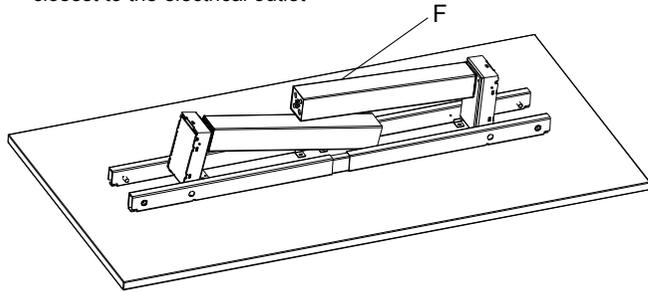


ASSEMBLY INSTRUCTIONS

1. TABLE TOP NOT INCLUDED

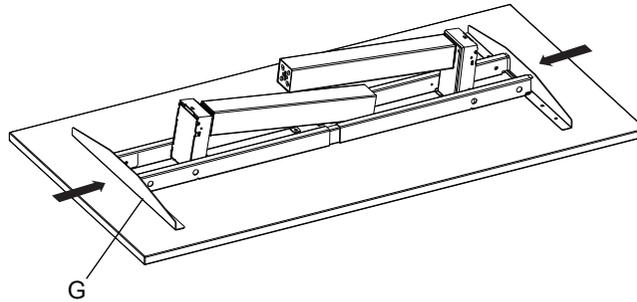
CAUTION

- Do not lift legs without placing cross brackets first
- Please orient base so the plug from the control box will be closest to the electrical outlet



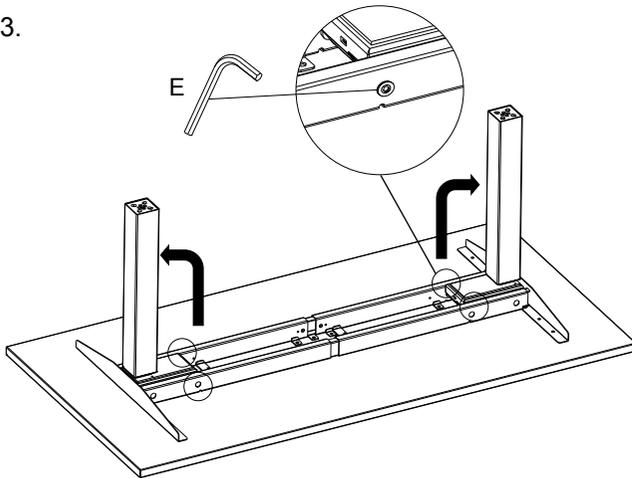
Put the main frame on the back side of the wood top

2.



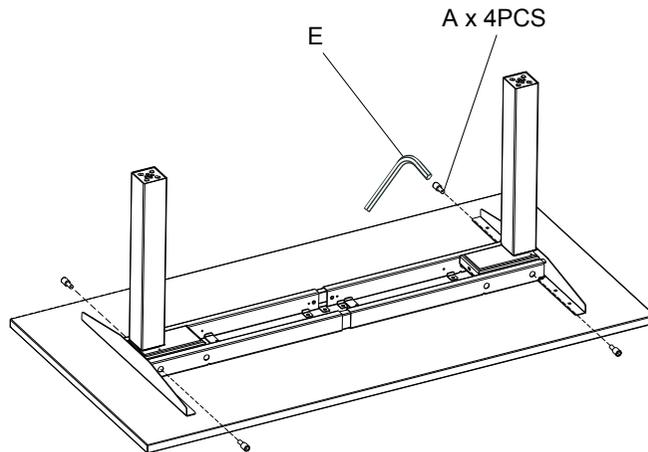
Install the cross brackets to the main frame

3.



Set the column straight, then tighten the screws inside the main frame

4.



A.



4 PCS

B.



2 PCS

C.



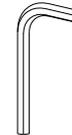
18 PCS

D.



8 PCS

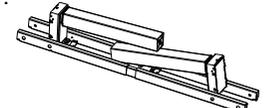
E.



Allen wrench #5

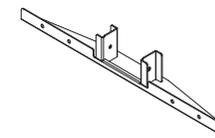
1 PC

F.



1 PC

G.



2 PCS

H.



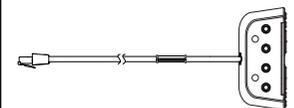
2 PCS

I.



1 PC

J.



1 PC

K.



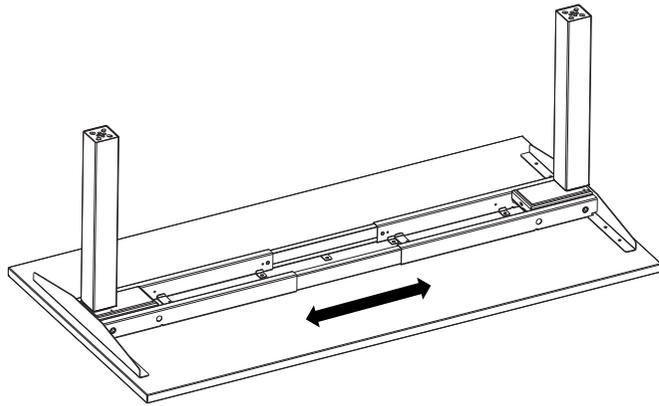
Allen wrench #4

1 PC



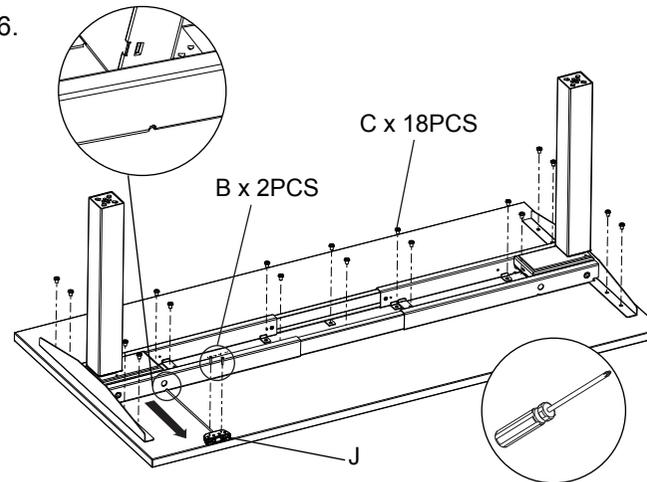
ASSEMBLY INSTRUCTIONS

5.



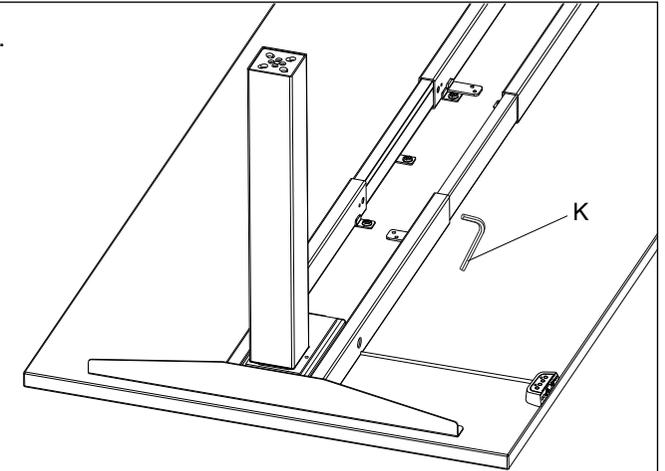
Adjust the width to fit the wood top

6.



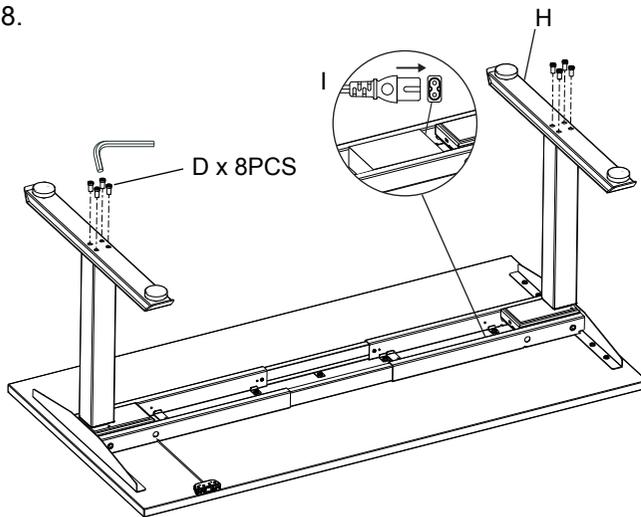
Ensure cable for controller passes through groove under table top before screwing onto table top

7.

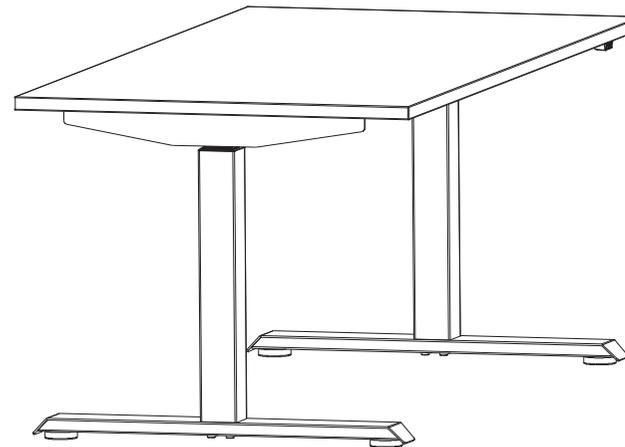


Tighten up the pre-installed screw

8.



9. **RESET ***PERFORM RESET BEFORE 1ST USE***** (Please refer to memory control operating instructions)



CAUTION

Please ensure that space below/ above is clear when the table is moving up/ down



MEMORY CONTROL OPERATING INSTRUCTIONS

Model: ALE-HT3SAB

CAUTION

Please orient the table so the plug (from the control box) is closest to the wall outlet

1. RESET ***PERFORM RESET BEFORE 1ST USE***

- Press both ▲ and ▼ buttons at the same time until both columns are in lowest position.
- Display will show “000” while conducting reset.
- When control box beeps, the buttons can be released and reset is complete.
- The anti-collision feature will be functional after reset.

3. SETTING & USING MEMORY PRESET POSITIONS

- Operate the desk to preferred height.
- Press any of ① ② ③ ④ together with ▲ or ▼ for 2 seconds to store the current height. Display shows P1/ P2/ P3/ P4 when the position has been stored.
- To return table/desk to a stored position, press the memory preset button ① ② ③ ④ and the desk will move to the stored height.
- Memory presents can be overwritten with a new position at any time.

2. NORMAL OPERATION

- Press any button and display shows current height in centimeters (cm).
- Press ▲ or ▼ button to adjust the height.
- When no button has been pressed for 30 seconds, the system goes to <0.1 W standby mode, and the display turns off. Press any button to wake the system and display the current base height.

4. CHANGING STARTING HEIGHT

- The default starting height is 25.5”.
- To adjust the starting height, press ▼ button until reaching lowest position. At the lowest position, press ▼ button again for 5 seconds until display starts flashing for 10 seconds.
- During this time, press ▲ or ▼ buttons to adjust height to preferred starting position, and then press ▲ and ▼ buttons together for 3 seconds to store this position.
- Display stops flashing and the new starting height is shown in the display.



4-Position Memory Control



TROUBLE SHOOTING

Problem	Evaluation	Solution
Table is not running	Need to check the following:	
	Is the power cable connected to the main power supply with correct voltage?	Connect plug to main power supply to make sure the voltage is ok.
	Make sure that all plugs are inserted correctly in the control box and to the columns.	Check all connections.
	One or more columns/cables are defective.	Perform a reset and move table up a bit. If a column will not move upwards after resetting, it is defective.
	Look for visible damages on cables, control box and columns.	Damaged parts must be exchanged - contact supplier.
The table operates irregularly or is tilted.	Visual observation.	Perform a reset.
The table stops and can only move downwards.	Is the table at its highest position?	When the table has reached the maximum height, it can only move downwards.
	The table could be overloaded.	Remove some of the load and perform again.
The table will only move downwards even though the frame is not overloaded.	Visual observation.	Perform a reset.
The table always stops at the same position, before reaching maximum height.	Has the system been programmed to this specific height?	Perform a reset.
	Is the table at its highest position?	When the table has reached the maximum height, it can only move downwards.
	The table could be overloaded.	Remove some of the load and perform again.
Not all columns move when you move the table downwards.	The column that does not run could be defective or the cable connection for the column is not working properly.	Check all connections, then perform a reset. If a column will not move upwards after resetting, it is defective.